



SUZUKI PRO PIPE EXHAUST SYSTEM

Part #'s 12341 & 12343

CONGRATULATIONS! You have purchased the finest exhaust system available for your motorcycle. Your new exhaust system is designed for today's rider, a rider who needs maximum performance, and a perfect fitting system. There are many features that our system offers, here are just a few...

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|-----------------------|------------------------------------|
| * MAXIMUM PERFORMANCE | * LATEST EXHAUST SYSTEM TECHNOLOGY |
| * PERFECT FIT | * VHR QUALITY & CRAFTSMANSHIP |
| * BULLET COLLECTOR | * QUICK RELEASE SPRING MOUNTING |
| * STEPPED HEAD PIPES | * INSIDE FAIRING FIT (AERODYNAMIC) |

PLEASE NOTE: Due to each individuals preference in plating and coatings, your exhaust system was shipped to you unfinished. If you prefer to have your new exhaust plated or coated, be sure to fit the entire exhaust system to the motorcycle with the mounting hardware attached, prior to doing so.

INSTALLING YOUR NEW EXHAUST SYSTEM

1. Remove the exhaust gasket from each exhaust port.
2. Hook the short ends of the exhaust springs through the 1/8" holes on the four aluminum spigots.
3. Bolt on the four aluminum exhaust spigots to the cylinder head using the bolts (supplied).
Note: We recommend that you match the internal spigot shape to the shape of the exhaust port for maximum exhaust flow.
4. Install the small end of the header tubes into the aluminum spigot and pull the springs down over the spring tabs using the spring puller tool (supplied). Note: Each tube is numbered in conjunction with the cylinder number.
5. Swing the header tubes until the collector end of the tubes are flush with each other. Slip the collector over the head tubes making sure that the rear of the collector is pointed in the proper direction.
6. Install a exhaust spring between the collector and head pipe, repeat this step on all of the head pipes.
7. Due to the variety of mounting locations on a racing chassis, a universal aluminum mounting bracket has been supplied. The bracket can be welded or bolted to the megaphone in any desired location. Note: If you choose to bolt the bracket to the megaphone additional holes in the bracket and megaphone will have to be drilled.
8. Install the nameplate to the megaphone. Align the hole in the nameplate with the 1/8" hole in the megaphone and mark the second hole to be drilled. Drill an 1/8" hole in the megaphone and install the nameplate to it, using the two rivets (supplied).
9. Slide the megaphone section over the outlet tube of the front section and install one spring at the slip joint.

RE-JETTING INSTRUCTIONS

Re-jetting the carburetors will result in realizing the "full" potential of this high performance exhaust system.