

CONGRATULATIONS! You have purchased the finest exhaust system available for your motorcycle. Your VANCE & HINES exhaust system is designed for today's rider, a rider who needs maximum performance, great styling and a perfect fitting system. VANCE & HINES spends months testing and designing to come up with the perfect combination of header tubing size and collector shape to give your bike the best possible performance. The VANCE & HINES system will give your bike more power on the low and mid-range, as well as the top end. There are many features that the VANCE & HINES system offers, here are just a few...

- MAXIMUM PERFORMANCE
- PERFECT FIT
- VHR QUALITY & CRAFTSMANSHIP
- TWO PIECE DESIGN

### REMOVING THE STOCK EXHAUST SYSTEM

1. Loosen the clamps on each muffler where it slips onto the header.
2. Remove the mounting bolt from each muffler. Slide both mufflers off and set aside.
3. Remove the eight nuts and flanges from the header and lower it down and out. (Note: save the nuts and flanges for later use.)

### INSTALLING YOUR NEW VANCE & HINES EXHAUST SYSTEM

1. Be sure to check that the stock exhaust gaskets are in good shape. If you have any doubts as to their condition, replace them.
2. Install the new header using the stock flanges and nuts. Tighten the nuts evenly.
3. Slide the tailpipe of the new exhaust system over the collector of the front section. Install the one exhaust spring between them using the spring puller tool supplied.
4. Slip the megaphone over the tailpipe and line-up the mounting bracket with the right rear passenger foot rest mount and install the stock mounting bolt, washer and nut.
4. Install one exhaust spring between the tailpipe and megaphone using the spring puller tool supplied.
4. Be sure all the hardware has been tightened.
5. Remove the right side centerstand pivot bolt and install the centerstand stop bracket with the tang pointed to the inside of the bike and tighten the pivot bolt.

### RE-JETTING INSTRUCTIONS

Re-jetting the carburetors will result in realizing the "full" potential of this performance exhaust system. Vance & Hines offers jet kits for most applications. Base line jetting information is available through our tech-line (562-926-5291) for most models.