



Congratulations, you have purchased the finest exhaust system for your motorcycle on the market. Your Vance & Hines exhaust system is designed and crafted for maximum performance, a perfect fit, a great sound and unbeatable style. Please follow the installation instructions below and if you have any questions, please call our technical support line at (562) 926-5291.

Attention installer (if other than owner), please forward this instruction sheet to the owner of this product. These instructions contain valuable information to the end user.

**BEFORE  
YOU BEGIN**

- It's always a good idea to clean your bike if you have been riding it.
- Before you start work make sure you have protective clothes and eyewear.
- You will need the following tools to perform the installation: 8, 10 & 12mm T-Handles.

**READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION**

**REMOVING YOUR STOCK SYSTEM**

1. Place the machine on a stable work stand.
2. If you are not familiar with removing the original exhaust refer to the owner's manual before you start work.
3. Always allow your machine to cool down before attempting to remove the exhaust.
4. Remove the two bolts from the right side panel. Then remove the side panel.
5. Loosen the stock mid-pipe clamp, then remove the stand-off bolt and bracket bolt that supports the muffler.
6. Remove stock muffler and clamp from the stock head pipe.
7. Remove the stock head pipe at the cylinder head. NOTE: It may be necessary to use a penetrating lubricant on the flange nuts.

**INSTALLING THE NEW TI PRO SYSTEM**

1. Install Ti Pro head pipe onto cylinder head using stock nuts. Leave these loose for now. If collar and flange came loose during shipping, re-assemble by first putting the flange on (flat side towards engine) then put the collar onto the end of the tube (some gentle tapping w/ mar-proof hammer may be required).
2. Install springs into holes on flanges pull each one to engage on spring clips (Figure 1).
3. Slide mid-pipe onto head pipe. Rotate the mid-pipe slightly to obtain proper alignment with sub-frame mount.
4. Install the OEM bolt through sub-frame into the stand-off mount on mid-pipe (Finger tight).
5. Slide the muffler onto mid-pipe, align muffler mount with the stock muffler mount hole, and install and finger tighten the OEM bolt.
6. Once you have the system fully aligned, tighten all the bolts and nuts securely to factory specifications. NOTE: We recommend starting at the cylinder head and working backwards.
7. Replace the side panel and secure the mounting bolts.

**ADDITIONAL INFORMATION**

**TEST RIDING**

1. When you first ride the bike be aware that the characteristics are often quite different so start out slowly.

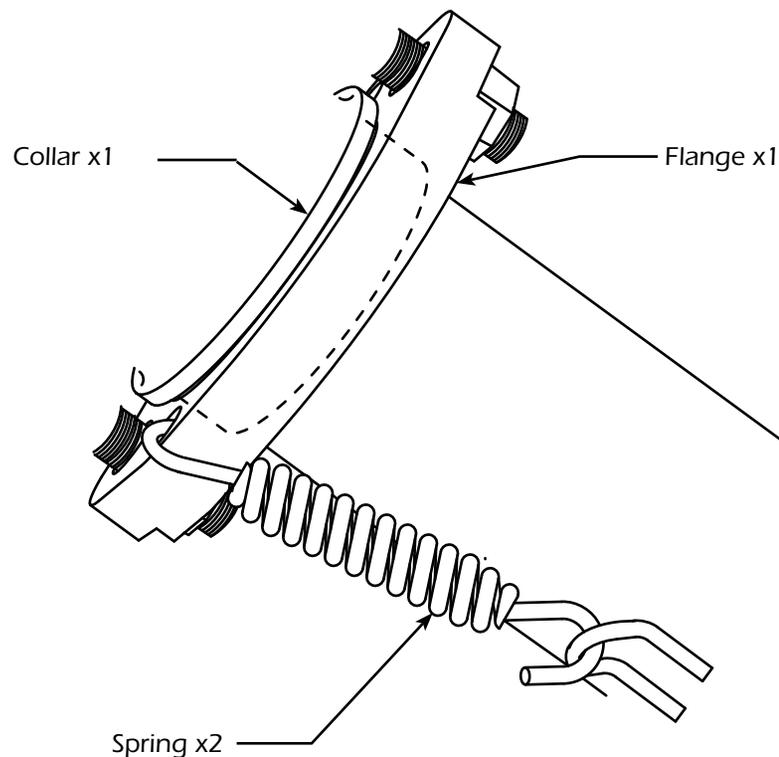
**TUNING**

1. On the KX250F, we suggest using stock jetting based on our testing condition. These specifications should only be used as a guideline. Riding at different elevations or climates may require using different settings to obtain peak performance. If you need additional assistance, please refer to your Kawasaki owner's manual.

**MAINTENANCE NOTES**

1. Exhaust mufflers require regular maintenance. Service intervals for repacking will vary with each application. Vance & Hines recommends repacking your muffler every 10 to 15 hours to ensure the system keeps running the way it was designed. Muffler repacking kits are available (see accessories section). This service interval will vary depending upon the speed and the conditions in which you ride.
2. When repacking the Ti Pro exhaust, remove end cap and repack through the end of the muffler.
3. When washing your machine, we recommend that the end cap be covered to prevent water from entering into muffler and damaging the silencer packing.

Figure 1



**VANCE & HINES OPTIONAL ACCESSORIES**

**FUELPAK**



For Fuel Injected models, maximize the efficiency of your improved air flow with properly managed fuel delivery by Fuelpak. Take the guess work out of fuel injection with Fuelpak Fuel Management. Contact your local dealer or call (562) 921-0071 to order. Visit [fuelpakfi.com](http://fuelpakfi.com) for more information. Fuelpak is intended for racing or off-highway use only, and is not legal for sale or use in California on pollution-controlled vehicles.

**SPARE PARTS & ACCESSORIES**

1. Muffler Re-Pack Kit P/N: 21887

**WARRANTY**

All of our exhaust systems are warranted against defects in material and/or workmanship for a period of 90 days. This warranty shall be limited to the repair or replacement of the system, which may be proven defective under normal use. We will not warranty any system that has been abused, misused, improperly installed, or modified. Failure to follow muffler packing instructions and maintenance will also not be covered under warranty.